



Uncoated



AITiN Coated

**Cobalt, 2-Flute, Square End, 30° Helix**

Cutter ø	Decimal Equiv	Flute Length	OAL	Shank ø	Uncoated Part #	AITiN Coated Part #
1/8	.1250	3/8	2-5/16	3/8	<a href="#">RE51601</a>	<a href="#">RE51702</a>
3/16	.1875	9/32	2-5/16	3/8	<a href="#">RE51605</a>	<a href="#">RE51706</a>
1/4	.2500	1/2	2-5/16	3/8	<a href="#">RE51609</a>	<a href="#">RE51710</a>
5/16	.3125	9/16	2-5/16	3/8	<a href="#">RE51613</a>	<a href="#">RE51714</a>
3/8	.3750	9/16	2-5/16	3/8	<a href="#">RE51615</a>	<a href="#">RE51716</a>
7/16	.4375	13/16	2-1/2	3/8	<a href="#">RE51617</a>	<a href="#">RE51718</a>
1/2	.5000	13/16	2-1/2	3/8	<a href="#">RE51619</a>	<a href="#">RE51720</a>
1/2	.5000	1	3	1/2	<a href="#">RE51621</a>	<a href="#">RE51722</a>
9/16	.5625	1-1/8	3-1/8	1/2	<a href="#">RE51623</a>	<a href="#">RE51724</a>
5/8	.6250	1-1/8	3-1/8	1/2	<a href="#">RE51625</a>	<a href="#">RE51726</a>
5/8	.6250	1-5/16	3-7/16	5/8	<a href="#">RE51627</a>	<a href="#">RE51728</a>
3/4	.7500	1-5/16	3-5/16	1/2	<a href="#">RE51629</a>	<a href="#">RE51730</a>
3/4	.7500	1-5/16	3-7/16	5/8	<a href="#">RE51631</a>	<a href="#">RE51732</a>
3/4	.7500	1-5/16	3-9/16	3/4	<a href="#">RE51633</a>	<a href="#">RE51734</a>
13/16	.8125	1-1/2	3-5/8	5/8	<a href="#">RE51635</a>	<a href="#">RE51736</a>
13/16	.8125	1-1/2	3-3/4	3/4	<a href="#">RE51637</a>	<a href="#">RE51738</a>
7/8	.8750	1-1/2	3-3/4	3/4	<a href="#">RE51641</a>	<a href="#">RE51742</a>
7/8	.8750	1-1/2	3-3/4	7/8	<a href="#">RE51643</a>	<a href="#">RE51744</a>
15/16	.9375	1-1/2	3-5/8	5/8	<a href="#">RE51645</a>	<a href="#">RE51746</a>
15/16	.9375	1-1/2	3-3/4	3/4	<a href="#">RE51647</a>	<a href="#">RE51748</a>
1	1.0000	1-1/2	3-3/4	3/4	<a href="#">RE51653</a>	<a href="#">RE51754</a>
1	1.0000	1-5/8	4-1/8	1	<a href="#">RE51657</a>	<a href="#">RE51758</a>
1-1/8	1.1250	1-5/8	4-1/8	1	<a href="#">RE51661</a>	<a href="#">RE51762</a>
1-1/4	1.2500	1-5/8	4-1/8	1	<a href="#">RE51665</a>	<a href="#">RE51766</a>
1-1/2	1.5000	1-5/8	4-1/8	1 -1/4	<a href="#">RE51673</a>	<a href="#">RE51774</a>

HSS & Cobalt Endmills

Tolerances	Diameter	Shank
All Sizes	+0.0015, -0.0000	+0.0000, -0.0005



Speeds & Feeds page 220.